## **HSS TIN Coated Step Drills**



Code	Step Drill Diameters
SD412	4 - 5 - 6 - 7 - 8 - 9 - 10 - 11 - 12
SD420	4 - 6 - 8 - 10 - 12 - 14 - 16 - 18 - 20
SD430	4 - 6 - 8 - 10 -12 - 15 - 18 - 20 - 22 - 24 - 26 - 28 - 30
SD439	4 - 6 - 8 - 10 - 12 - 21 - 25 - 27 - 30 - 33 - 36 - 39

Suitable For Drilling-Enlarging And De-Burring Holes Into Thin Materials Such As Alloy And Non Alloy Metals Upto A Thickness = 4mm